



## Safety Data Sheet

LOCTITE 290 THREADLOCKER known as LOCTITE 290  
THRDLCKR 250ML

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SDS No. : 153486

V001.5

Date of issue: 13.11.2024

### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** LOCTITE 290 THREADLOCKER known as LOCTITE 290 THRDLCKR 250ML

**Intended use:** Threadlocker

**Supplier:**  
Henkel Australia Pty Ltd  
135-141 Canterbury Road  
Kilsyth, Victoria, 3137  
Australia

**Phone:** +61 (3) 9724 6444

**E-mail address of person  
responsible for Safety Data  
Sheet:** SDSinfo.Adhesive@henkel.com

**Emergency Telephone for  
Chemical Accidents:** 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

### Section 2. Hazards identification

**Classification of the substance or mixture**  
Hazardous according to the criteria of Safe Work Australia.

#### GHS Classification:

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Serious eye irritation	Category 2A	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Acute hazards to the aquatic environment	Category 3	

**Hazard pictogram:**



**Signal word:** Warning

<b>Hazard statement(s):</b>	H319 Causes serious eye irritation. H335 May cause respiratory irritation. H402 Harmful to aquatic life.
<b>Precautionary Statement(s):</b>	
<b>Prevention:</b>	P261 Avoid breathing mist/vapours. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P273 Avoid release to the environment. P280 Wear eye protection/face protection.
<b>Response:</b>	P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice/attention.
<b>Storage:</b>	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
<b>Disposal:</b>	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

**Dangerous Goods information:**

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Section 3. Composition / information on ingredients**

**General chemical description:** Mixture  
**Type of preparation:** Anaerobic Sealant

**Identity of ingredients:**

Chemical ingredients	CAS-No.	Proportion
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide	80-15-9	1- < 3 %
N,N-Diethyl-p-toluidine	613-48-9	< 10 %
N,N-dimethyl-o-toluidine	609-72-3	< 10 %
methacrylic acid	79-41-4	< 1 %
methyl methacrylate	80-62-6	< 1 %
non hazardous ingredients~		60- <= 100 %

**Section 4. First aid measures**

<b>Ingestion:</b>	Rinse mouth, do not induce vomiting, consult a doctor. Rinse mouth, do not induce vomiting, consult a doctor.
<b>Skin:</b>	Rinse with running water and soap. If symptoms develop and persist, get medical attention.
<b>Skin:</b>	Immediately remove soiled or soaked clothing. For skin contact flush with large amounts of water. Get immediate medical attention.
<b>Eyes:</b>	Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention from a specialist.
<b>Inhalation:</b>	Move to fresh air. If symptoms persist, seek medical advice. Move to fresh air. Seek medical advice.

**First Aid facilities:** Eye wash  
Normal washroom facilities

**Medical attention and special treatment:** Treat symptomatically and supportively.

### Section 5. Fire fighting measures

**Suitable extinguishing media:** Carbon dioxide, foam, powder

**Improper extinguishing media:** None known

**Decomposition products in case of fire:** Oxides of carbon.

**Particular danger in case of fire:** In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released. In case of fire, keep containers cool with water spray.

**Special protective equipment for fire-fighters:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

### Section 6. Accidental release measures

**Personal precautions:** Avoid skin and eye contact.  
Ensure adequate ventilation.  
See advice in section 8

**Environmental precautions:** Do not let product enter drains.

**Clean-up methods:** For small spills wipe up with paper towel and place in container for disposal.  
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

### Section 7. Handling and storage

**Precautions for safe handling:** Use only in well-ventilated areas.  
See advice in section 8  
Wear suitable protective clothing, safety glasses and gloves.

**Conditions for safe storage:** Ensure good ventilation/extraction.  
Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

### Section 8. Exposure controls / personal protection

**National exposure standards:**

Ingredient [Regulated substance]	form of exposure	TWA (ppm)	TWA (mg/m <sup>3</sup> )	Peak Limit. (ppm)	Peak Limit. (mg/m <sup>3</sup> )	STEL (ppm)	STEL (mg/m <sup>3</sup> )
METHACRYLIC ACID 79-41-4		20	70				
METHYL METHACRYLATE 80-62-6		50	208				

METHYL METHACRYLATE 80-62-6						100	416
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<b>Engineering controls:</b>	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
<b>Eye protection:</b>	Wear protective glasses.
<b>Skin protection:</b>	Wear suitable protective clothing. Use of Butyl or Nitrile Rubber gloves is recommended. Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
<b>Respiratory protection:</b>	Use only in well-ventilated areas. If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

## Section 9. Physical and chemical properties

<b>Appearance:</b>	green liquid
<b>Odor:</b>	mild
<b>pH:</b>	Not applicable, Product is non-polar/aprotic.
<b>Melting point / freezing point:</b>	Not applicable, Product is a liquid
<b>Specific gravity:</b>	1.07
<b>Boiling point:</b>	> 150 °C (> 302 °F)
<b>Flash point:</b>	131 °C (267.8 °F) > 100.00 °C (> 212 °F)
(Cleveland open cup)	No flash point up to 100 °C
(Tagliabue closed cup)	
<b>Flammability (solid, gas):</b>	non flammable
<b>Vapor pressure:</b>	< 5 mm hg
(; 27.0 °C (80.6 °F) no method /	< 300 mbar
method unknown; 50 °C (122	< 0.13 mbar
°F); 20 °C (68 °F))	
<b>Vapor density:</b>	> 1
<b>Density:</b>	1.07 g/cm <sup>3</sup>
<b>VOC content:</b>	< 3 %
(2010/75/EC)	

## Section 10. Stability and reactivity

<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.
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**Incompatible materials:**

Reaction with strong acids.  
Reacts with strong oxidants.  
Strong alkalis.  
Strong reducing agents.

**Hazardous decomposition  
products:**

Irritating and toxic gases or fumes may be released during a fire.  
  
Oxides of carbon.

**Hazardous polymerization:**

None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.

<b>Section 11. Toxicological information</b>
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**Health Effects:****Ingestion:**

Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

**Skin:**

May cause mild skin irritation.

**Eyes:**

Vapors irritate the eyes. Contact with liquid or mist will irritate the eyes.

**Inhalation:**

Inhalation of vapors may cause moderate to severe respiratory tract irritation.

**Acute toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	LD50 LC50 Acute toxicity estimate (ATE)	382 mg/kg 1.370 mg/l 1,100 mg/kg	oral inhalation dermal	4 h	rat rat	other guideline: not specified Expert judgement
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE) Acute toxicity estimate (ATE) Acute toxicity estimate (ATE)	100 mg/kg 3 mg/l 300 mg/kg	oral inhalation dermal			Expert judgement Expert judgement Expert judgement
N,N-dimethyl-o-toluidine 609-72-3	Acute toxicity estimate (ATE) Acute toxicity estimate (ATE) Acute toxicity estimate (ATE)	100 mg/kg 0.5 mg/l 300 mg/kg	oral inhalation dermal	4 h		Expert judgement Expert judgement Expert judgement
methacrylic acid 79-41-4	LD50 LC50 Acute toxicity estimate (ATE) LD50 Acute toxicity estimate (ATE)	1,320 mg/kg 3.19 - 6.5 mg/l 3.19 mg/l 500 - 1,000 mg/kg 500 mg/kg	oral inhalation inhalation dermal dermal	4 h	rat rat rabbit	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity) equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity) Expert judgement Dermal Toxicity Screening Expert judgement
methyl methacrylate 80-62-6	LD50 LC50 LD50	9,400 mg/kg 29.8 mg/l > 5,000 mg/kg	oral inhalation dermal	4 h	rat rat rabbit	not specified not specified equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
N,N-Diethyl-p-toluidine 613-48-9	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	negative	dermal		mouse	not specified
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methacrylic acid 79-41-4	negative negative	inhalation oral: gavage		mouse mouse	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test) equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified

**Repeated dose toxicity:**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	not specified
methacrylic acid 79-41-4		inhalation	90 d6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
methyl methacrylate 80-62-6	LOAEL=2000 ppm	inhalation	14 weeks6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
methyl methacrylate 80-62-6	NOAEL=1000 ppm	inhalation	14 weeks6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study

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## Section 12. Ecological information

**General ecological information:**

Do not empty into drains / surface water / ground water.



**Ecotoxicity:** H402 Harmful to aquatic life.**Toxicity:**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	EC50	18.84 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	EC50	3.1 mg/l	Algae	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	NOEC	1 mg/l	Algae	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min	not specified	not specified
N,N-Diethyl-p-toluidine 613-48-9	LC50	78.62 mg/l	Fish	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	10.34 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
N,N-Diethyl-p-toluidine 613-48-9	EC50	23.69 mg/l	Algae	72 h	Raphidocelis subcapitata (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
N,N-dimethyl-o-toluidine 609-72-3	LC50	46 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	Fish	35 d	Danio rerio	OECD Guideline 210 (fish early life stage toxicity test)
methacrylic acid 79-41-4	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
methacrylic acid 79-41-4	NOEC	8.2 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC10	100 mg/l	Bacteria	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshe- mm-Test)
methyl methacrylate 80-62-6	LC50	350 mg/l	Fish	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
methyl methacrylate 80-62-6	EC50	69 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
methyl methacrylate 80-62-6	EC50	170 mg/l	Algae	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

methyl methacrylate 80-62-6	NOEC	100 mg/l	Algae	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	EC20	> 150 - 200 mg/l	Bacteria	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

**Persistence and degradability:**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	OECD Guideline 301 B (Ready Biodegradability: CO <sub>2</sub> Evolution Test)
N,N-Diethyl-p-toluidine 613-48-9	not readily biodegradable.	not specified	1 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
N,N-dimethyl-o-toluidine 609-72-3	not readily biodegradable.	aerobic	1 %	other guideline:
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
methyl methacrylate 80-62-6	readily biodegradable	aerobic	94 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

**Bioaccumulative potential / Mobility in soil:**

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	1.6				25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
N,N-Diethyl-p-toluidine 613-48-9	3.7					QSAR (Quantitative Structure Activity Relationship)
methacrylic acid 79-41-4	0.93				22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
methyl methacrylate 80-62-6	1.38				20 °C	other guideline:

**Section 13. Disposal considerations****Waste disposal of product:**

Dispose of as hazardous waste in compliance with local and national regulations.  
Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.

**Disposal for uncleaned package:**

Dispose of in accordance with local and national regulations.

#### Section 14. Transport information

**Road and Rail Transport:**

Dangerous Goods information:

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Marine transport IMDG:**

Not dangerous goods

**Air transport IATA:**

Not dangerous goods

#### Section 15. Regulatory information

**SUSMP Poisons Schedule**

None

**AIC:**

All components are listed or are exempt from listing on the Australian Inventory of Industrial Chemicals or Introduced under AICIS.

#### Section 16. Other information

**Abbreviations/acronyms:**

ADGC - Australian Dangerous Goods Code  
ASCC - Australian Safety and Compensation Council  
STEL - Short term exposure limit  
TWA - Time weighted average  
GHS: Globally Harmonized System  
IMDG: International Maritime Dangerous Goods code  
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations  
LD 50: Lethal Dose 50%  
LC 50: Lethal Concentration 50%  
NOAEL: No Observed Adverse Effect Level  
OECD: Organization for Economic Cooperation and Development  
AIC - Australian Inventory of Industrial Chemicals (AIC)  
AICIS - Australian Industrial Chemicals Introduction Scheme

**Reason for issue:**

Reviewed MSDS. Reissued with new date. involved chapters: 1-16

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**Date of previous issue:** 05.02.2020

**Disclaimer:**

The percentage weight (% w/w) of ingredients is not to be taken as a specification guaranteed by Henkel Australia Pty. Limited, but only as an approximate guide to the content of hazardous ingredients in the material. The information contained herein does not constitute a guarantee by Henkel Australia Pty. Limited concerning the properties of the material.

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