



CRC(NZ) Polyester Filler Repair Kit

CRC Industries (CRC Industries New Zealand)

Chemwatch: 85-3557

Version No: 6.1

Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

Chemwatch Hazard Alert Code: 2

Issue Date: 18/08/2023

Print Date: 29/08/2023

S.GHS.NZL.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	CRC(NZ) Polyester Filler Repair Kit
Chemical Name	Not Applicable
Synonyms	Plastic Putty 7001, 7002, 7003, 7004, 7006, 7006E; Builders Fill 7072, 7073, 7074, 7075, 7076; Marine Filler 7083, 7084; Fibre Filler 7064, 7066; Body Filler 7013, 7014; Cyclone 7111; Flag 7105E
Proper shipping name	POLYESTER RESIN KIT, liquid base material
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Repair Filler for Automotive and Building applications. Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	CRC Industries (CRC Industries New Zealand)
Address	10 Highbrook Drive East Tamaki Auckland New Zealand
Telephone	+64 9 272 2700
Fax	+64 9 274 9696
Website	www.crc.co.nz
Email	info.nz@crc.co.nz

Emergency telephone number

Association / Organisation	CRC Industries (CRC Industries New Zealand)	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	NZ Poisons Centre 0800 POISON (0800 764 766)	+64 800 700 112
Other emergency telephone numbers	111 (NZ Emergency Services)	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Classification ^[1]	Flammable Liquids Category 3, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Acute Toxicity (Inhalation) Category 4, Germ Cell Mutagenicity Category 2, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	3.1C, 6.1D (inhalation), 6.1D (oral), 6.3A, 6.4A, 6.6B, 6.7B, 6.8B, 6.9A

Label elements

Hazard pictogram(s)	  
Signal word	Danger

Hazard statement(s)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe mist/vapours/spray.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	30-60	fillers, determined not to be hazardous
100-42-5	10-30	<u>styrene</u>
Not Available	10-30	resin, determined not to be hazardous
Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
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Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay.
Ingestion	▸ If swallowed do NOT induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Seek medical advice. ▸ Avoid giving milk or oils. ▸ Avoid giving alcohol. ▸ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).
For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.
EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to styrene:

INHALATION:

- Severe exposures should have cardiac monitoring to detect arrhythmia.
- Catecholamines, especially epinephrine (adrenaline) should be used cautiously (if at all).
- Aminophylline and inhaled beta-two selective bronchodilators (e.g. salbutamol) are the drugs of choice for treatment of bronchospasm.

INGESTION:

- Ipecac syrup should be given for ingestions exceeding 3ml (styrene)/kg.
- For patients at risk of aspiration because of obtundation, intubation should precede lavage.
- Pneumonitis is a significant risk. Watch the patient closely in an upright (alert patient) or left lateral head-down position (obtunded patient) to reduce aspiration potential. [Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Mandelic acid in urine	800 mg/gm creatinine	End of shift	NS
	300 mg/gm creatinine	Prior to next shift	NS
2. Phenylglyoxylic acid in urine	240 mg/gm creatinine	End of shift	NS
	100 mg/gm creatinine	Prior to next shift	

3. Styrene in venous blood	0.55 mg/L	End of shift	SQ
	0.02 mg/L	Prior to next shift	SQ

NS: Non-specific determinant; also seen after exposure to other materials.

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

B: Background levels occur in specimens collected from subjects **NOT** exposed

SECTION 5 Firefighting measures

Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	▸ Liquid and vapour are flammable. ▸ Moderate fire hazard when exposed to heat or flame. ▸ Vapour forms an explosive mixture with air. ▸ Moderate explosion hazard when exposed to heat or flame. Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment.
Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. The substance is a peroxidisable vinyl monomer that may exothermically polymerise as a result of decomposition of accumulated peroxides; that is, the peroxides initiate very energetic polymerisation of the bulk monomer Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised. ▸ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date. ▸ Avoid all personal contact, including inhalation.
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	▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. Easily peroxidisable. ▶ Products formed as a result of peroxidation are not only safety hazards but may chemically alter the chemical behavior of the parent compound. ▶ Should have a warning label affixed bearing the date of receipt in the laboratory and the date on which the container label is first opened, or laboratory synthesised materials are the responsibility of the individual chemist. ▶ WARNING: This product may form peroxides which themselves are not themselves particularly hazardous but which on decomposition may initiate explosive polymerisation of the bulk monomer (Trommsdorf effect). ▶ Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels. ▶ DO NOT overfill containers so as to maintain free head space above product. ▶ Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser. Inhibitor level should be regularly checked to maintain stability

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring. ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▶ Aromatics can react exothermically with bases and with diazo compounds. WARNING: May decompose violently or explosively on contact with other substances. ▶ This substance, or one of its components, is one of the relatively few compounds which are described as "endothermic" i.e. heat is absorbed into the compound, rather than released from it, during its formation. ▶ The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation. ▶ Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds. ▶ Contamination with polymerisation catalysts - peroxides, persulfates, oxidising agents - also strong acids, strong alkalies, will cause polymerisation with exotherm - generation of heat. ▶ Polymerisation of large quantities may be violent - even explosive. ▶ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous Styrene: ▶ requires inhibition with adequate levels of substituted phenol (such as tert-butylcatechol to prevent polymerisation - material that has had inhibitor removed, e.g.is uninhibited, must be refrigerated and used within 24 hours, i.e. not stored; contact with alkali solutions or glycols will remove inhibitor and render material unstable on storage ▶ polymerisation may cause container to explode ▶ polymerisation may be caused by elevated temperatures (above 66 deg C.), butyl lithium, peroxides, UV light, or sunlight ▶ reacts violently with chlorosulfonic acid, strong oxidisers, sulfuric acid, xenon tetrafluoride ▶ is incompatible with acids, rust, catalysts for vinyl polymerisation, 2,5-dimethyl-2,5-di(tert-butylperox)hexane, peroxides, metals salts (e.g., aluminium chloride, copper chlorate, manganese nitrate, etc.) ▶ corrodes copper and its alloys ▶ attacks some plastics, rubber or coatings ▶ flow or agitation may generate electrostatic charges due to low conductivity ▶ uninhibited monomer vapour may block vents and confined spaces by forming solid polymer

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	styrene	Phenylethylene (Styrene monomer, vinyl benzene)	20 ppm / 85 mg/m3	170 mg/m3 / 40 ppm	Not Available	carcinogen category 2 - Suspected human carcinogen oto - Ototoxin

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
styrene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
styrene	700 ppm	Not Available

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▸ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▸ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. [AS/NZS 1337.1, EN166 or national equivalent] ▸ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
Skin protection	See Hand protection below
Hands/feet protection	▸ Elbow length PVC gloves
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▸ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▸ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the: **"Forsberg Clothing Performance Index"**. The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection: CRC(NZ) Polyester Filler Repair Kit

Material	CPI
PE/EVAL/PE	A
PVA	A
TEFLON	A
NATURAL RUBBER	C
NITRILE	C
NITRILE+PVC	C
PVC	C
SARANEX-23	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

▸ Cartridge respirators should never be used for emergency ingress or in

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

- areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
 - ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Odourless (essentially) non-slump paste/solid; not miscible with water.		
Physical state	Non Slump Paste	Relative density (Water = 1)	1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	as per 2.3.2.5 IMDG Code
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	42	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Central nervous system (CNS) depression is seen at styrene exposures exceeding 50 ppm, whilst headache, fatigue, nausea and dizziness are seen consistently at exposures of 100 ppm. Evidence exists that at 100 ppm, 5-10% reductions in sensory nerve conductions occur, and after exposure to 50 ppm, there is slowing of reaction times.
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	The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Styrene is absorbed into the body following oral or inhalation exposure. Its metabolites include styrene oxide, styrene glycol, mandelic acid, benzoic acid, hippuric acid, phenyl glyoxylic acid and possibly vinyl phenol. It is detectable in liver, kidney, pancreas, expired air, urine and faeces in the body.
Skin Contact	The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Styrene has been showed to be absorbed less through the skin than via the airways. The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.
Eye	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease. Exposure to styrene at work causes effects on the nervous system.

CRC(NZ) Polyester Filler Repair Kit	TOXICITY	IRRITATION
	Not Available	Not Available
	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 100 mg/24h - moderate
styrene	Inhalation(Mouse) LC50; 9.5 mg/L4h ^[2]	Eye (rabbit): 100 mg/24h - moderate
	Oral (Mouse) LD50; 316 mg/kg ^[2]	Skin (rabbit): 500 mg - mild
		Skin (rabbit): 500 mg - mild
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

STYRENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
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Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

CRC(NZ) Polyester Filler Repair Kit	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
styrene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	0.72mg/l	1
	EC50	72h	Algae or other aquatic plants	1.4mg/l	1
	EC50	48h	Crustacea	4.7mg/l	1
	LC50	96h	Fish	3.29-5.05mg/l	4
	NOEC(ECx)	96h	Algae or other aquatic plants	0.063mg/l	1
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Toxic to aquatic organisms.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are "semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus.

For styrene:

Transport: Styrene is expected to volatilise from surface waters, and is also removed from waters by adsorption onto soils and sediments. Under certain conditions, styrene may leach through soil (particularly sandy soils) and enter ground water.

Transformation/Persistence: Air - In the atmosphere, styrene reacts with both hydroxyl radicals and ozone with estimated half-lives of 3.5 and 9 hours, respectively. The chemical is also degraded in the presence of NOX and natural sunlight.

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances Unsaturated substances (Reactive Emissions) Major Stable Products produced following reaction with ozone.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
styrene	HIGH (Half-life = 210 days)	LOW (Half-life = 0.3 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
styrene	LOW (BCF = 77)

Mobility in soil

Ingredient	Mobility
styrene	LOW (KOC = 517.8)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible. Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. - Where possible retain label warnings and SDS and observe all notices pertaining to the product. - Recycle wherever possible. - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. - Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). - Decontaminate empty containers.
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Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	•2YE

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR)

UN number	3269		
UN proper shipping name	Polyester resin kit liquid base material		
Transport hazard class(es)	ICAO/IATA Class	3	
	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	3L	
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions	A66 A163	
	Cargo Only Packing Instructions	370	
	Cargo Only Maximum Qty / Pack	10 kg	
	Passenger and Cargo Packing Instructions	370	
	Passenger and Cargo Maximum Qty / Pack	10 kg	
	Passenger and Cargo Limited Quantity Packing Instructions	Y370	
	Passenger and Cargo Limited Maximum Qty / Pack	5 kg	

Sea transport (IMDG-Code / GGVSee)

UN number	3269		
UN proper shipping name	POLYESTER RESIN KIT, liquid base material		
Transport hazard class(es)	IMDG Class	3	
	IMDG Subrisk	Not Applicable	
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number	F-E, S-D	
	Special provisions	236 340	
	Limited Quantities	5 L	

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
styrene	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
styrene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002669	Surface Coatings and Colourants Flammable Carcinogenic Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

styrene is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2A: Probably carcinogenic to humans	New Zealand Inventory of Chemicals (NZIoC)
New Zealand Approved Hazardous Substances with controls	New Zealand Workplace Exposure Standards (WES)

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity (Closed Containers)	Quantity (Open Containers)
3.1C	500 L in containers more than 5 L	250 L
3.1C	1 500 L in containers up to and including 5 L	250 L

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
3.1C or 3.1D				10 L

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (styrene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	18/08/2023
Initial Date	11/09/2017

SDS Version Summary

Version	Date of Update	Sections Updated
5.1	10/03/2023	Classification change due to full database hazard calculation/update.
6.1	18/08/2023	Toxicological information - Acute Health (inhaled), Toxicological information - Acute Health (skin), Toxicological information - Acute Health (swallowed), First Aid measures - Advice to Doctor, Toxicological information - Chronic Health, Hazards identification - Classification, Ecological Information - Environmental, First Aid measures - First Aid (inhaled), First Aid measures - First Aid (swallowed), Composition / information on ingredients - Ingredients, Exposure controls / personal protection - Personal Protection (eye), Exposure controls / personal protection - Personal Protection (hands/feet), Handling and storage - Storage (storage incompatibility), Handling and storage - Storage (suitable container)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC—TWA: Permissible Concentration-Time Weighted Average
- PC—STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL :No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- AIRC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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TEL (+61 3) 9572 4700.



CRC Hardener Packed Together with Polyester Filler

CRC Industries (CRC Industries New Zealand)

Chemwatch: 5630-58

Version No: 2.1

Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

Chemwatch Hazard Alert Code: 3

Issue Date: 19/09/2023

Print Date: 20/09/2023

L.GHS.NZL.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	CRC Hardener Packed Together with Polyester Filler
Chemical Name	Not Applicable
Synonyms	Plastic Putty 7001, 7002, 7003, 7004, 7006, 7006E; Builders Fill 7072, 7073, 7074, 7075, 7076; Marine Filler 7083, 7084; Fibre Filler 7064, 7066; Body Filler 7013, 7014; Cyclone 7111; Flag 7105E
Proper shipping name	POLYESTER RESIN KIT, liquid base material
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Hardener for CRC Body Filler, Material is mixed and used in accordance with manufacturer's directions, packed together with polyester filler. Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	CRC Industries (CRC Industries New Zealand)
Address	10 Highbrook Drive East Tamaki Auckland New Zealand
Telephone	+64 9 272 2700
Fax	+64 9 274 9696
Website	www.crc.co.nz
Email	info.nz@crc.co.nz

Emergency telephone number

Association / Organisation	CRC Industries (CRC Industries New Zealand)
Emergency telephone numbers	NZ Poisons Centre 0800 POISON (0800 764 766)
Other emergency telephone numbers	111 (NZ Emergency Services)

SECTION 2 Hazards identification

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation.
Classified as Dangerous Goods for transport purposes.

Chemwatch Hazard Ratings

	Min	Max
Flammability	2	
Toxicity	1	
Body Contact	2	
Reactivity	1	
Chronic	3	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Classification [1]	Flammable Liquids Category 3, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2, Reproductive Toxicity Category 1, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	3.1C, 6.4A, 6.5B (contact), 6.8A, 6.9B, 9.1B

Label elements

CRC Hardener Packed Together with Polyester Filler

Hazard pictogram(s)	   
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Signal word	Danger
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Hazard statement(s)

H226	Flammable liquid and vapour.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or fine spray/water fog to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
94-36-0	30-60	<u>dibenzoyl peroxide</u>
117-81-7	30-60	<u>di-sec-octyl phthalate</u>

Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Continued...

CRC Hardener Packed Together with Polyester Filler

Eye Contact	If this product comes in contact with the eyes: - Wash out immediately with fresh running water. - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. - Seek medical attention without delay; if pain persists or recurs seek medical attention. - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: - Immediately remove all contaminated clothing, including footwear. - Flush skin and hair with running water (and soap if available). - Seek medical attention in event of irritation.
Inhalation	- If fumes or combustion products are inhaled remove from contaminated area. - Lay patient down. Keep warm and rested. - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. - Transport to hospital, or doctor, without delay.
Ingestion	- For advice, contact a Poisons Information Centre or a doctor at once. - Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. - If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. - Observe the patient carefully. - Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. - Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. - Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Toxic myocarditis may follow ingestion of oxidizing agents such as peroxides.

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- DO NOT attempt neutralisation as exothermic reaction may occur.**
- Skin burns should be covered with dry, sterile bandages, following decontamination.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	- Alert Fire Brigade and tell them location and nature of hazard. - May be violently or explosively reactive. - Wear breathing apparatus plus protective gloves. - Prevent, by any means available, spillage from entering drains or water course. - If safe, switch off electrical equipment until vapour fire hazard removed. - Use water delivered as a fine spray to control fire and cool adjacent area. - Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. - Cool fire exposed containers with water spray from a protected location. - If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	- Liquid and vapour are flammable. - Moderate fire hazard when exposed to heat or flame. - Vapour forms an explosive mixture with air.

CRC Hardener Packed Together with Polyester Filler

- ▶ Moderate explosion hazard when exposed to heat or flame.
- ▶ Vapour may travel a considerable distance to source of ignition.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include:

carbon monoxide (CO)

carbon dioxide (CO₂)

other pyrolysis products typical of burning organic material.

- ▶ Benzoyl peroxide decomposes when heated with formation of dense white toxic smoke of benzoic acid, phenyl benzoate, terphenyls, biphenyls, and carbon dioxide.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. ▶ Wipe up. ▶ Collect residues in a flammable waste container.
Major Spills	Environmental hazard - contain spillage. ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse /absorb vapour. ▶ Contain spill with sand, earth or vermiculite. ▶ Use only spark-free shovels and explosion proof equipment. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of overexposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid generation of static electricity. ▶ DO NOT use plastic buckets. ▶ Earth all lines and equipment. ▶ Use spark-free tools when handling. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	▶ Store in original containers in approved flammable liquid storage area. ▶ Store away from incompatible materials in a cool, dry, well-ventilated area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.

Continued...

- ▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.
 - ▶ Keep adsorbents for leaks and spills readily available.
 - ▶ Protect containers against physical damage and check regularly for leaks.
 - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- In addition, for tank storages (where appropriate):
- ▶ Store in grounded, properly designed and approved vessels and away from incompatible materials.
 - ▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
 - ▶ Storage tanks should be above ground and diked to hold entire contents.

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	▶ Avoid storage with reducing agents. ▶ Avoid reaction with oxidising agents



X — Must not be stored together
0 — May be stored together with specific preventions
+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	dibenzoyl peroxide	Benzoyl peroxide	5 mg/m3	Not Available	Not Available	(dsen) - Dermal sensitiser
New Zealand Workplace Exposure Standards (WES)	di-sec-octyl phthalate	Di(2-ethylhexyl)phthalate (Di-sec-octyl phthalate)	5 mg/m3	10 mg/m3	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
dibenzoyl peroxide	15 mg/m3	1,200 mg/m3	7,000 mg/m3
di-sec-octyl phthalate	10 mg/m3	1,000 mg/m3	6,100 mg/m3

Ingredient	Original IDLH	Revised IDLH
dibenzoyl peroxide	1,500 mg/m3	Not Available
di-sec-octyl phthalate	5,000 mg/m3	Not Available

MATERIAL DATA

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant. Type of Contaminant: Air Speed:
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	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
Within each range the appropriate value depends on:		
	Lower end of the range	Upper end of the range
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
	3: Intermittent, low production.	3: High production, heavy use
	4: Large hood or large air mass in motion	4: Small hood-local control only
Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used. · Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance. · Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures. · Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)		
Individual protection measures, such as personal protective equipment		
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].	
Skin protection	See Hand protection below	
Hands/feet protection	▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber NOTE: ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. ▶ Neoprene rubber gloves	
Body protection	See Other protection below	
Other protection	▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.	

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:
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Material	CPI
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Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum	Half-Face	Full-Face	Powered Air
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BUTYL	A
VITON	A
NITRILE	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — <i>In order of recommendation</i>
AlphaTec® Solvex® 37-185
AlphaTec® 38-612
AlphaTec® 58-008
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 58-735
AlphaTec® 79-700
AlphaTec® Solvex® 37-675
DermaShield™ 73-711
MICROFLEX® 63-864

Protection Factor	Respirator	Respirator	Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)
▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Red highly flammable paste; does not mix with water.		
Physical state	Non Slump Paste	Relative density (Water = 1)	1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

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Information on toxicological effects

Inhaled	Inhalation hazard is increased at higher temperatures. Inhalation of organic peroxide dusts or mists may produce irritation of the entire respiratory tract and induce asthma-like effects. Generalised over-exposure may produce tearing, salivation, lethargy, decreased respiration rate, difficulties in breathing, headache, weakness, tremor, even pulmonary oedema with intoxication similar to that produced by alcohol.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Ingestion of organic peroxides may produce nausea, vomiting, abdominal pain, intoxication, cyanosis and severe central nervous system depression. Toxic myocarditis may also occur. Phthalates (aromatic dicarboxylic acid esters), in general, exhibit low toxicity, partly because of poor absorption but mainly as a result of rapid metabolism in which the esters are saponified to phthalic acid (which is rapidly excreted) and the parent alcohol (which is subsequently metabolised). The pathology of these compounds seems to be related to the released alcohol and its biological effects. The rate of absorption of ingested phthalate esters is influenced by the content of dietary fat. Ingested phthalate esters may to a lesser degree be absorbed as the monoester derivatives or in the case of di(2-ethylhexyl)phthalate, as the diester. Cumulative toxicity of the phthalates has been observed on repeated administration. Both di-n-octyl phthalate and di(2-ethylhexyl)phthalate were found to have 22-28 times greater toxicity (based on LD50s) following repeated administration to animals. The liver has been shown to be the target organ affected by the phthalates. In general phthalates have induced liver enlargement; this increase in liver weight has been attributed to rapid cell division (hyperplasia) along with the detachment of cells (hypertrophy). The increase in liver weight caused by phthalates has been found to reverse to normal or even below normal levels on prolonged exposure. Exposure to phthalates, in general, has been found to be associated with a reduction in circulating cholesterol and serum triglyceride levels which accounted for a reduction in liver steroidogenesis. The phthalates also effect carbohydrate metabolism in the liver producing depleted glycogen electron transport inhibitors following interaction with mitochondria. Testicular atrophy produced in rats during feeding studies depends on the length and structure of the alcohol; in general the lower molecular weight esters produce the more severe effects. The toxicity of phthalic acid isomers decreases in the order o-phthalic acid, isophthalic acid and terephthalic acid. Phthalic acid is not metabolised but is excreted, unchanged, in the urine and faeces. Terephthalic acid appears to potentiate the biological effects of substances such as antibiotics, thiamine and sulfonamides.
Skin Contact	The material may produce mild skin irritation; limited evidence or practical experience suggests, that the material either: ▶ produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or ▶ produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (non allergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. All organic peroxides are irritating to the skin and if allowed to remain on the skin, may produce inflammation; some are allergenic. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals. Repeated or prolonged eye contact may cause inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Eye contact with organic peroxides may produce superficial opacity, redness, swelling of the membranes, and burns on prolonged contact.
Chronic	On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances that can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers Wherever it is reasonably practicable, exposure to substances that can cause occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in developmental toxicity, generally on the basis of: - clear results in appropriate animal studies where effects have been observed in the absence of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not secondary non-specific consequences of the other toxic effects. Exposure to the material may cause concerns for humans owing to possible developmental toxic effects, generally on the basis that results in appropriate animal studies provide strong suspicion of developmental toxicity in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of other toxic effects. The various phthalates have different uses, chemical structures and toxicity profiles. It is therefore difficult to generalise about the safety of all phthalates as a group. The main health concern associated with some phthalates is that animal studies have shown that high regular doses can affect the reproductive system in developing young, particularly males. While there is no significant risk to the general population, young children may experience higher exposures than the general population if they chew or suck on phthalate-containing toys, or if they ingest phthalates over a long period from other products containing high levels of phthalates.

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In animal tests, phthalates have been shown to "feminise" male animals, increasing the likelihood of small or undeveloped testes, undescended testicles, and low sperm counts. A 2005 study also linked higher foetal exposure to phthalates through the mother's blood with increased risk of developmental abnormalities in male infants. Higher phthalate levels are also associated with lower testosterone production and reduced sperm count in men.

One study suggested that high levels of phthalates may be connected to the current obesity epidemic in children. It was found that obese children show greater exposure to phthalates than non-obese children. It was reported that the obesity risk increases according to the level of the chemical found in the children's bloodstream. In a national cross-section of U.S. men, concentrations of several prevalent phthalate metabolites showed statistically significant correlations with abnormal obesity and insulin resistance. A further study found that people with elevated phthalate levels had roughly twice the risk of developing diabetes compared with those with lower levels. This study also found that phthalates were associated with disrupted insulin production.

Much of the current research on effects of phthalate exposure has been focused towards children and men's health, however, women may be at higher risk for potential adverse health effects of phthalates due to increased cosmetic use. According to in vivo and observational studies there is an association between phthalate exposure and endocrine disruption leading to development of breast cancer. This finding may be associated with the demethylation of the oestrogen receptor complex in breast cancer cells.

A Russian study describes exposure by workers to mixed phthalates (and other plasticisers) - pain, numbness and spasms in the upper and lower extremities were related to duration of exposures. Symptoms usually developed after the sixth or seventh year of work. Neurological studies revealed the development of polyneuritis in about 30% of the workers involved in this study. About 30% of the workforce showed depression of the vestibular receptors. Because the study described mixed exposures it is difficult to determine what, if any, unique role was played by the phthalates. Increased incidences of anovulatory reproductive cycles and low oestrogen concentrations were reported among Russian women working with phthalate plasticisers; the abnormal cycles were associated with spontaneous abortion. The specific phthalates implicated, dose levels and other data were not reported. It has been alleged that the phthalates mimic or interfere with sex packaging) and are used as ingredients in paints, inks and adhesives. Their potential for entering the human body is marked. They have been added to a list of chemicals (including alkyl phenolics, polycyclic aromatic hydrocarbons (PAHs), polychlorinated biphenyls (PCBs) and dioxins) which are implicated in reducing sperm counts and fertility in males a phenomenon which has apparently arisen since the mid 1960s.

Phthalates are generally considered to be in a class of endocrine disruptors known as "xenoestrogens," for their ability to mimic the effect of oestrogen on the body.

Although the human foetus is "bathed" in naturally occurring oestrogens during pregnancy it is suggested that it has developed a protective mechanism against natural oestrogens but is not safe from synthetic variants. These tend to accumulate in body fats which sets them apart from the natural product. During early pregnancy, fats are broken down and may flood the body with concentrated pollutants.

Human phthalate exposure during pregnancy results in decreased anogenital distance among baby boys. Boys born to mothers with the highest levels of phthalates were 7 times more likely to have a shortened anogenital distance.

While anogenital distance is routinely used as a measure of foetal exposure to endocrine disruptors in animals, this parameter is rarely assessed in humans, and its significance is unknown.

One study also found that female animals exposed to higher levels of phthalates experienced increased risk of miscarriage, a common symptom of excessive estrogen levels in human women, and stillbirth. Prematurity may also be linked to phthalate exposure.

Another study found a link between exposure to phthalates and increased rates of childhood obesity.

In adult human men, phthalates have been linked to greater waist circumference and higher insulin resistance, a common precursor to type 2 (adult onset) diabetes. They have been linked to thyroid irregularities, asthma, and skin allergies in both sexes. Though the exact mechanism is unclear, studies have linked higher rates of respiratory infections and other symptoms in children living in houses with vinyl floors. One possible explanation is inhalation of dust tainted by phthalates, which are used in cosmetics such as nail polishes and hand creams precisely because of their ability to bind to human tissues.

Animal studies have shown increased risks of certain birth defects (including the genital abnormalities and, in rats, extra ribs) and low birth rates in rats whose mothers were fed higher levels of phthalates.

These effects on foetal development are of particular concern because young women of childbearing age often have higher than average phthalate levels in the body thanks to their use of cosmetics, many of which contain phthalates.

The EU has applied limitations to the use of several phthalates in general food contact applications (packaging and closures) and medical device applications. The USA has introduced regulation of phthalate esters as components of children's toys and childcare articles for children under the age of 12 that could be 'placed in the mouth'.

Endocrine disruptors such as phthalates can be added to the effects of other endocrine disruptors, so even very small amounts can interact with other chemicals to have cumulative, adverse "cocktail effects".

Large amounts of specific phthalates fed to rodents have been shown to damage their liver and testes, and initial rodent studies also indicated hepatocarcinogenicity. Later studies on primates showed that the mechanism is specific to rodents - humans are resistant to the effect. Studies conducted on mice exposed to phthalates in utero did not result in metabolic disorder in adults. However, "At least one phthalate, monoethylhexyl phthalate (MEHP) has been found to interact with all three peroxisome proliferator-activated receptors (PPARs). PPARs are members of the nuclear receptor superfamily involved in lipid and carbohydrate metabolism.

Prenatal exposure to phthalates may affect children's mental, motor and behavioral development during the preschool year.

A 2009 study found that prenatal phthalate exposure was related to low birth weight in infants. Low birth weight is the leading cause of death in children under 5 years of age and increases the risk of cardiovascular and metabolic disease in adulthood. Another study found that women who deliver prematurely have, on average, up to three times the phthalate level in their urine compared to women who carry to term.

Several findings point to a statistically significant correlation between urine phthalate concentrations in children and symptoms of attention deficit hyperactivity disorder (ADHD).

2-Ethylhexanoic acid (2-EHA) its esters and its salts are of concern to human health because of their potential to induce carcinogenicity, liver toxicity and developmental/reproductive toxicity. 2-EHA is of low acute oral and dermal toxicity, is a mild skin irritant and a severe eye irritant. It is not mutagenic in Ames test, but is capable of inducing chromosome aberration and sister chromatid exchanges in vitro, liver toxicity and liver tumours after repeated dose treatment. In addition, 2-EHA has been associated with reproductive and developmental toxicity in experimental animals.

2-EHA is quickly resorbed orally, dermally and following inhalation and almost fully excreted mainly in urine. As in the case of fatty acids, degradation mainly takes place by means of peroxisomal beta-oxidation.

2-EHA has been shown to be a liver and developmental toxicant in animal studies at high doses; in developmental toxicity studies, it was postulated that the maternal liver toxicity began a cascade of effects that included metallothionein (MT) induction, zinc accumulation in the liver due to MT binding, and a resulting zinc deficiency in the developing embryo; the zinc deficiency causes the developmental toxicity; a reproductive/developmental toxicity study was also performed with up to 1% dietary di-2-ethylhexyl terephthalate (DEHT; a 2-ethylhexanoic acid precursor); no reproductive or developmental effects were observed, suggesting that the process of metabolic conversion of DEHT to 2-ethylhexanol and subsequent hydrolysis to 2-ethylhexanoic acid results in a time course of 2-ethylhexanoic acid appearance such that allows clearance before sufficient levels can arise to produce acute liver toxicity.

The closely related substance, 2-ethylhexanol is metabolised to form 2-ethylhexanoic acid and so presents a similar toxicity profile..

2-Ethylhexanoic acid (CAS No. 149-57-5) is classified as hazardous, as a Category 3 reproductive toxin, with the risk phrase 'Possible risk of harm to the unborn child (Xn; R63). These effects were noted in the absence of signs of maternal toxicity. The lowest observed adverse effect level (LOAEL) for developmental toxicity was reported to be 100 mg/kg bw/day. Effects on fertility were also reported, with evidence being sufficient to warrant classification as potentially toxic to fertility.

2-Ethylhexanol (CAS No. 104-76-7) was reported to cause developmental toxicity, but not teratogenicity, in rats following treatment via the oral route (NICNAS a). These effects were noted in the absence of signs of marked maternal toxicity. The no observed adverse effect level (NOAEL) for developmental toxicity was reported to be 130 mg/kg bw/day.

Various studies on reproduction toxicity have produced indications of an embryotoxic effect of 2-EHA. After oral administration, NOAEL values for maternal toxicity and foetotoxic effects of 2-EHA were determined in rabbits at 25 and >250 mg/kg body weight/day and in rats at 250 and 100 mg/kg body weight/day. The foetotoxic findings in rats were based on a reduced skeleton ossification at the next higher dose (250 mg/kg body weight/day). No teratogenic effects were observed in this study. In comparison with the structural isomer valproic acid, a known human teratogen, 2-EHA does have similar reprotoxic effects at maternal toxic doses in animal experiments but a far lower potency.

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Following sub-chronic oral administration of 2-EHA, critical effects like liver changes (higher relative liver weight, histological changes in hepatocytes) were observed in rats and mice and histological renal tubule results were observed in mice. Furthermore, statistically significant, higher cholesterol values were found in all treated male rats (61, 303 and 917 mg/kg body weight/day) and in male and female mice in the middle and high dose groups (885-3139 mg/kg body weight/day). In rats the maximum dose with no adverse effect (NOAEL) was 61 mg/kg body weight/day. In bacterial test systems, mutagenicity studies produced negative findings. In test systems with mammalian cells, by contrast, the findings were weakly positive. Cytogenetic and SCE studies involving CHO cells were positive, one SCE test in human lymphocytes was questionably positive and one experiment concerning tritium-thymidine incorporation into the DNA of mouse lymphocytes was negative. Furthermore, An unpublished micronucleus study on the bone marrow of CD-1 mice was conducted in compliance with OECD Guideline 474. No significant increase in the micronuclei was observed at doses of 400, 800 or 1,600 mg/kg body weight (Inveresk Research International Ltd, 1994). Furthermore, *in vitro* and *in vivo* genotoxicity data (micronucleus test, dominant lethal test) are available for 2-ethylhexanol which is rapidly and quantitatively converted into 2-EHA in metabolism studies. This data do not indicate any genotoxic potential which means that such an effect of 2-EHA is not likely either. As 2-EHA can induce both DNA synthesis and inhibition of intercellular communication in hepatic cells, a tumour-promoting potential in rodents, comparable to that of other peroxisome proliferators, cannot be ruled out. The carcinogenic effect of peroxisome proliferators in rodents (e.g. of di(2-ethylhexyl)phthalate, DEHP) is not deemed to be relevant for humans. Calcium/zinc and barium/zinc salts of 2-EHA are used as thermo-stabilisers for PVC, together with co-stabilisers like polyols or epoxy compounds, in order to capture the hydrochloride cleaved during the thermal loading of PVC; in addition various salts are used in other food and beverage containers as plasticisers. The migration of 2-EHA from the sealing compounds in the metal lids. has been demonstrated in food contamination. The potential for human exposure to 2-EHA therefore is significant.

For di-sec-octyl phthalate:

Oral studies of 90-days to 2-years in rat, 1-year in guinea pig and up to 1-year in dog have shown a no-effect level of about 60 mg/kg/day. Higher doses produced growth retardation and increased weights of livers and kidneys.

Rats and mice fed on diets containing 6000-12000 (rats) and 3000-6000 (mice) mg/kg body weight for 103 weeks showed an increased incidence of hepatocellular carcinomas in female rats and male and female mice, and an increased incidence of either hepatocellular carcinomas or neoplastic nodules in male rats. About 35% of the hepatocellular carcinomas in mice had metastasised to the lungs.

The substance can cause testicular damage in rats (dietary and gavage studies) with a no-effect level in 0.3% to 0.5% in the diet. Inhalation or dermal exposures did not produce testicular effects. When the substance was fed to pregnant rats (5 ml/kg) it produced slight effects on embryonic and foetal development with skeletal abnormalities more common.

Prolonged or repeated skin contact with benzoyl peroxide may result in allergic reactions such as sensitisation dermatitis.

Diluted forms of benzoyl peroxide when used as acne and skin bleach treatment results in 1-2% of these applications showing allergic responses and / or sensitisation.

Ingestion of material results in abdominal pain, cyanosis and severe depression.

Chronic effects of exposure include allergic reactions characterised by redness, itching, oozing, crusting, and scaling of the skin and asthmatic wheezing. Patch testing (Draize procedure) the upper lateral portion of the arms of volunteers to 5% dibenzoyl peroxide produce reactions in 32% of the volunteers following ten epicutaneous applications administered for induction of a response.

When repeatedly applied to the skin of mice dibenzoyl peroxide was not carcinogenic. However dibenzoyl peroxide is a tumour promoter in mice and hamsters producing papillomas and squamous cell carcinomas. It does not however exhibit complete carcinogenic or tumour-initiating activity.

Chronic exposure to certain peroxides produces allergic dermatitis (with redness and scaling of the skin) and asthmatic wheezing.

CRC Hardener Packed Together with Polyester Filler	TOXICITY	IRRITATION
	Not Available	Not Available
dibenzoyl peroxide	TOXICITY	IRRITATION
	dermal (mammal) LD50: >1000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h - mild
	Oral (Rat) LD50: 7710 mg/kg ^[2]	Skin effects (MAK): very weak (@ 50%)
di-sec-octyl phthalate	TOXICITY	IRRITATION
	dermal (guinea pig) LD50: 10000 mg/kg ^[2]	Eye (rabbit): 500 mg/24h mild
	Inhalation(Rat) LC50: >10.62 mg/l4h ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Mouse) LD50: 1500 mg/kg ^[2]	Skin (rabbit): 500 mg/24h mild
		Skin: adverse effect observed (irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

DIBENZOYL PEROXIDE	
	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. For benzoyl peroxide: The acute oral toxicity of benzoyl peroxide is very low: LD50 >2,000 mg/kg bw in mice, and 5,000 mg/kg bw in rats. No deaths occurred in male rats following inhalation of 24.3 mg/L. Visible effects included eye squint, dyspnea, salivation, lacrimation, erythema and changes of respiratory rates and motor activity. Benzoyl peroxide was slightly irritating to skins in 24 hr-patch tests. Benzoyl peroxide was not irritating to the eyes of rabbits if washed out within 5 minutes after instillation, however, if the chemical was not washed out until 24 hours later, it proved to be irritating. Positive results from sensitisation tests in guinea pigs and mice, and from a maximization test in human volunteers, indicate that benzoyl peroxide is a skin sensitizer. In the combined repeated dose and reproduction/developmental toxicity study (OECD TG 422), benzoyl peroxide did not produce hematological or biochemical adverse effects. Repeated administration by oral gavage up to 1,000 mg/kg bw/day for 29 days resulted in decreased weights of testes and epididymis in male rats. The NOAEL for repeated dose toxicity was 500 mg/kg bw/day. This substance did not cause gene mutation in bacteria (OECD TG 471 & 472) and <i>in vitro</i> chromosomal aberration in CHL (Chinese Hamster Lung) cells. An <i>in vivo</i> mammalian erythrocytes micronucleus test (OECD TG 474) produced negative result. The available evidence supports the conclusion that benzoyl peroxide is not a mutagen. There is no evidence to suggest that benzoyl peroxide is a carcinogen. However, there is some evidence from nonguidelines studies that benzoyl peroxide is a skin tumour promoter. In the combined repeated dose and reproduction/developmental toxicity study [OECD TG 422], no treatment-related changes in precoat time, rate of copulation, fertility and gestation were noted in any treated group. Adverse effects were shown at the highest dose of 1,000 mg/kg bw/day

CRC Hardener Packed Together with Polyester Filler

in parental male rats with the reduction of reproductive organ weight and slight testes degeneration. In parental female rats, no adverse effects were observed during the test period. The NOAEL for reproduction toxicity in male rats was 500 mg/kg bw/day. In the offspring, the only effect seen was that body weight gain of pups at dose of 1,000 mg/kg bw/day was significantly decreased. The NOAEL for developmental toxicity was 500 mg/kg bw/day.

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

Oral (rat) NOAEL: 28.9-36.1 mg/kg/day Gastrointestinal changes, respiratory system changes, somnolence, haemorrhage, necrotic changes in GI tract, lowered blood pressure, liver, endocrine tumours, foetotoxicity, paternal effects, maternal effects, specific developmental abnormalities (hepatobiliary system, musculoskeletal system, cardiovascular system, urogenital system, central nervous system, eye/ear), foetoletality recorded.

Di-sec-octyl phthalate (DEHP) is not acutely toxic in small laboratory animals via the oral route. The oral LD50 reported for mice is 26.3 g/kg; for rats, it is 33.8 g/kg. No skin irritation or sensitisation potential has been demonstrated in either animals or humans, and the lethal dermal dose in rabbits is about 25 ml/kg. Deaths in rats and chronic diffuse inflammation of the lung in mice exposed to DEHP at unspecified levels have been reported.

Long-term dietary toxicity studies in rats, guinea pigs, and dogs have established a no-effect dose level of about 60 mg/kg/day, and no carcinogenic or histologic abnormalities were observed at this level. Higher doses were associated with growth retardation and increased liver and kidney weights but not histologic abnormalities. Metabolic studies have demonstrated that laboratory animals do not appreciably metabolise DEHP. Teratogenicity studies in pregnant rats indicated that fertility is unaffected at doses of 0.1, 0.2, or 0.33 percent of the acute intraperitoneal LD50 dose for rats, although slight effects on embryonic and foetal development were observed in these animals; skeletal deformities were the most common teratogenic effects observed. Mutagenic effects were observed at intravenous doses of one-third, one-half, and two-thirds of the acute LD50; these effects are consistent with DEHP's ability to produce dominant lethal mutations.

A study of workers exposed to a mixture of the vapors of diethyl phthalate, dibutyl phthalate, and di-2-ethylhexyl phthalate reported that exposures to 1 to 6 ppm caused no peripheral polyneuritis. However, Russian investigators examined male and female workers exposed to between 1.7 and 66 mg/m³ of various combinations of airborne phthalates (including butyl phthalate, higher aryl phthalates, dioctyl phthalate and others) and noted complaints of pain, numbness, and spasms in the upper and lower extremities after six to seven years of exposure.

Polyneuritis was observed in 32 percent of the workers studied, and 78 percent of these workers showed depression of vestibular receptors. The material may produce peroxisome proliferation. Peroxisomes are single, membrane limited, cytoplasmic organelles that are found in the cells of animals, plants, fungi and protozoa. Peroxisome proliferators include certain hypolipidaemic drugs, phthalate ester plasticisers, industrial solvents, herbicides, food flavours, leukotriene D₄ antagonists and hormones. Numerous studies in rats and mice have demonstrated the hepatocarcinogenic effects of peroxisome proliferators, and these compounds have been unequivocally established as carcinogens. However it is generally conceded that compounds inducing proliferation in rats and mice have little, if any, effect on human liver except at very high doses or extreme conditions of exposure.

Transitional Phthalate Esters: produced from alcohols with straight-chain carbon backbones of C₄ to C₆. This subcategory also includes a phthalate produced from benzyl alcohol as one ester group with the second ester composed of an alkyl group with a C₅ carbon backbone and butyrate group. Phthalate esters containing >10% C₄ to C₆ molecules were conservatively included in this subcategory. Branched C₇ and C₈ isomers (di-iso-heptyl, di-iso-octyl and diethylhexyl phthalates) in contrast to linear dihexyl and dioctyl phthalate are members of this family. Transitional phthalates have varied uses, but are largely used as plasticisers for PVC. Physicochemical properties also vary in that the lower molecular weight transitional phthalates are more water-soluble than higher molecular weight transitional phthalates, but none would be characterised as highly water soluble. Transitional phthalates have lower water solubility than the low molecular weight phthalates and except for butylbenzyl phthalate (BBP), existing data suggest they do not exhibit acute or chronic aquatic toxicity. What distinguishes some of the transitional phthalates from others is their greater mammalian toxicity potential, particularly with regard to reproductive and developmental effects, compared to either the low or high molecular weight phthalate subcategories.

Acute Toxicity. The available data on phthalates spanning the carbon range from C₄ to C₆ indicate that phthalate esters in the transitional subcategory are minimally toxic by acute oral and dermal administration. The oral LD₅₀ value for BBP exceeds 2 g/kg, and for materials with higher molecular weights, the LD₅₀ values exceed the maximum amounts which can be administered to the animals in a manner consistent with the principles of responsible animal use.

One member of this subcategory, diethylhexyl phthalate (DEHP), has been tested for acute inhalation toxicity. It did not cause an effect at the highest concentration tested. Further, considering the low volatility of these substances, inhalation exposure at toxicologically significant levels is not anticipated.

Repeated Dose Toxicity. Several substances in the C₄ to C₆ range, including BBP, have been tested for repeated dose toxicity in studies ranging from 3 weeks to 2 years. The principal effects found in these studies were those associated with peroxisome proliferation including liver enlargement and induction of peroxisomal enzymes. As shown in a comparative study of liver effects, the strongest inducers of peroxisome proliferation are diisononyl phthalate (DINP) and di-iso-decyl phthalate (DIDP) with substances of shorter chain length (e.g., BBP) showing much less pronounced effects. Thus it is reasonable to conclude that other members of this subcategory would show effects similar to BBP and less pronounced than DINP or DIDP. It should also be noted that the relevance of these findings to human health is, at best, questionable. It has been shown that these effects are mediated through the peroxisome proliferation-activated receptor alpha (PPARα) and that levels of PPARα are much higher in rodents than they are in humans. Thus one would expect humans to be substantially less responsive than rodents to peroxisome proliferating agents. Empirical evidence that this is true is provided by studies in primates in which repeated administration of DINP had no effects on liver, kidney or testicular parameters.

Several of the substances in the transitional phthalate esters subcategory, however, have been shown to produce testicular atrophy when given to juvenile rats at high levels. Testicular atrophy has been associated with BBP and other substances with C₄ to C₆ linear carbon chains.

However, molecules with fewer than 4 or more than 6 carbons did not produce testicular atrophy in these studies. Although the relevance of these data are uncertain, as the testes is not a target organ for diethylhexyl phthalate (DEHP) in primates, these data do provide one of the distinguishing toxicological characteristics of this subcategory and are one of the underlying reasons supporting the differentiation of phthalate esters on the basis of length of the linear region of the carbon chain.

Genetic Toxicity (Salmonella). A number of the substances in this subcategory including the reference substance BBP has been assessed in the Salmonella and mouse lymphoma assays. All of these substances were inactive in these assays.

Chromosomal Aberrations. BBP and dihexyl phthalate (DHP) were inactive in micronucleus assays in mice. DEHP was inactive in a cytogenetics assay in rat bone marrow. Diisoheptyl phthalate was inactive in CHO cells, in vitro.

Reproductive toxicity: A series of studies assessed the structure-activity relationship of the effects of phthalate esters on fertility using a continuous breeding protocol. The test substances included in these studies were diethyl-, dipropyl-, dibutyl-, dipentyl-, d-n-hexyl-, di-2(ethylhexyl)-, and di-n-octyl phthalates. The most profound effects were on fertility (i.e., number of females delivering/ number mated) and number of live births. The substance showing the greatest activity was DEHP which produced effects at dietary levels of 0.1 % with a no effect level of 0.01 %. The next most active compounds were di-n-hexyl- and di-n-pentyl phthalate which showed effects in the range of 0.3 to 0.5 %; no effect levels were not experimentally defined. Dipropyl phthalate had an effect on live birth index at 2.5 % but produced no effects at 1.25 %. Diethyl phthalate and di-n-octyl phthalate were inactive at the highest levels tested, 2.5 % and 5.0 %, respectively. These data demonstrated that molecules with linear alkyl chains of 4 to 6 carbons profoundly affect fertility in rodents, with DEHP being the most active. Molecules with longer or shorter side chains are essentially inactive in these assays. These data were also a basis for the separation of phthalates into three categories based on length of side chain.

In addition to these data there are reproductive toxicity studies on BBP and DEHP.

A 2-generation reproductive study was conducted in rats in which BBP was administered via the diet. Parental effects were limited to changes in body weight, weight gain, and increased absolute and relative liver weights. In the F₁ parents, treatment with BBP affected mating and fertility indices and sperm number and motility. The F₁ male offspring exhibited shortened anogenital distance, delayed acquisition of puberty and retention of nipples and areolae as well as reproductive effects. The NOAEL of the study was reported to be 3750 mg/kg for reproductive effects. However, for male F₁ and F₂ offspring, the NOEL for reproductive effects was reported to be 50 mg/kg based on reductions in anogenital distance. These studies along with previous data provide a good basis to assess the reproductive effects of C₄ to C₆ phthalate esters. Although several substances (diheptyl, heptyl nonyl, heptyl undecyl) have ester side chain constituents that predominately fall in the high molecular weight

DI-SEC-OCTYL PHTHALATE

	subcategory, these substances are conservatively assumed to exhibit reproductive effects similar to other transitional phthalates . Developmental toxicity: There have been extensive studies of the developmental toxicity of BBP and DEHP. These substances produce structural malformations and also affect male reproductive development. No effect levels are in the range of 50 to 300 mg/ kg bw/ day. There is also an unpublished developmental toxicity study of di-isoheptyl phthalate (DIHP). The results of these studies are broadly consistent with the structure-activity relationships previously described, i.e., that phthalate esters with linear carbon chains of C4 to C6 carbons produce much more profound effects that either shorter or longer molecules. Phthalate esters with >10% C4 to C6 isomers were conservatively placed in the transitional subcategory. This conclusion is supported by developmental test data on "711P*" (which showed structural malformations in rats at 1000 mg/ kg/ day with a NOAEL of 200 mg/ kg/ day ."711P" is an equal composition mixture of six phthalate esters consisting of linear and methyl-branched C7, C9, and C11 ester side chains. This test substance is considered by EPA under the following CAS Numbers.: 68515-44-6 (di C7), 68515-45-7 (di C9), 3648-20-2 (di C1 I), 111381-89-6 (C7, C9), 111381-90-9 (C7, C11), and 111381-91-0 (C9, C11). The overall content of C4 to C6 isomers in "71 1P" is approximately 10%, based on the contribution from methyl-branched C7 isomers e.g., di C7 (30% C4-C6); C7, C9 (15% C4-C6); and C7, C11 (15 % C4-C6). Test data on 711P were used selectively as read-across data to the C7-containing substances in the mixture, based on the C4 to C6 content of each substance in the mixture. NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]
DIBENZOYL PEROXIDE & DI-SEC-OCTYL PHTHALATE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✗	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

CRC Hardener Packed Together with Polyester Filler	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
dibenzoyl peroxide	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	0.042mg/l	2
	EC50	48h	Crustacea	0.11mg/l	2
	EC10(ECx)	504h	Crustacea	0.001mg/l	2
	LC50	96h	Fish	0.06mg/l	2
di-sec-octyl phthalate	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1344h	Fish	<0.7-29.7	7
	EC50	72h	Algae or other aquatic plants	>130mg/l	1
	EC50	48h	Crustacea	>0.16mg/l	1
	EC50	96h	Algae or other aquatic plants	>0.1mg/l	1
	ErC50	72h	Algae or other aquatic plants	>130mg/l	1
	LC50	96h	Fish	>0.16mg/l	2
	NOEC(ECx)	1680h	Fish	0.007mg/l	1
Legend:		Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data			

DO NOT discharge into sewer or waterways.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
dibenzoyl peroxide	LOW (Half-life = 14 days)	LOW (Half-life = 21.25 days)
di-sec-octyl phthalate	HIGH (Half-life = 389 days)	LOW (Half-life = 1.21 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
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CRC Hardener Packed Together with Polyester Filler

Ingredient	Bioaccumulation
dibenzoyl peroxide	LOW (LogKOW = 3.46)
di-sec-octyl phthalate	HIGH (BCF = 24500)

Mobility in soil

Ingredient	Mobility
dibenzoyl peroxide	LOW (KOC = 771)
di-sec-octyl phthalate	LOW (KOC = 165400)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible. Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. - Where possible retain label warnings and SDS and observe all notices pertaining to the product. DO NOT allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. - Where in doubt contact the responsible authority. - Recycle wherever possible. - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. - Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). - Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
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Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

DO NOT deposit the hazardous substance into or onto a landfill or a sewage facility.

Burning the hazardous substance must happen under controlled conditions with no person or place exposed to

(1) a blast overpressure of more than 9 kPa; or

(2) an unsafe level of heat radiation.

The disposed hazardous substance must not come into contact with class 1 or 5 substances.

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	
HAZCHEM	•2YE

Land transport (UN)

14.1. UN number or ID number	3269				
14.2. UN proper shipping name	POLYESTER RESIN KIT, liquid base material				
14.3. Transport hazard class(es)	<table> <tr> <td>Class</td><td>3</td></tr> <tr> <td>Subsidiary risk</td><td>Not Applicable</td></tr> </table>	Class	3	Subsidiary risk	Not Applicable
Class	3				
Subsidiary risk	Not Applicable				
14.4. Packing group	III				
14.5. Environmental hazard	Environmentally hazardous				
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>236; 340</td></tr> <tr> <td>Limited quantity</td><td>5 L</td></tr> </table>	Special provisions	236; 340	Limited quantity	5 L
Special provisions	236; 340				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

14.1. UN number	3269		
14.2. UN proper shipping name	Polyester resin kit liquid base material		
14.3. Transport hazard class(es)	ICAO/IATA Class	3	
	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	3L	
14.4. Packing group	III		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Special provisions	A66 A163	
	Cargo Only Packing Instructions	370	
	Cargo Only Maximum Qty / Pack	10 kg	
	Passenger and Cargo Packing Instructions	370	
	Passenger and Cargo Maximum Qty / Pack	10 kg	
	Passenger and Cargo Limited Quantity Packing Instructions	Y370	
	Passenger and Cargo Limited Maximum Qty / Pack	5 kg	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3269		
14.2. UN proper shipping name	POLYESTER RESIN KIT, liquid base material		
14.3. Transport hazard class(es)	IMDG Class	3	
	IMDG Subrisk	Not Applicable	
14.4. Packing group	III		
14.5 Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number	F-E, S-D	
	Special provisions	236 340	
	Limited Quantities	5 L	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code
Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
dibenzoyl peroxide	Not Available
di-sec-octyl phthalate	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
dibenzoyl peroxide	Not Available
di-sec-octyl phthalate	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002669	Surface Coatings and Colourants Flammable Carcinogenic Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

dibenzoyl peroxide is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Land Transport Rule; Dangerous Goods 2005 - Schedule 2 Dangerous Goods in Limited Quantities and Consumer Commodities

New Zealand Workplace Exposure Standards (WES)

di-sec-octyl phthalate is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List	New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	New Zealand Inventory of Chemicals (NZIoC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans	New Zealand Land Transport Rule: Dangerous Goods 2005 - Schedule 1 Quantity limits for dangerous goods
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals	New Zealand Workplace Exposure Standards (WES)

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity (Closed Containers)	Quantity (Open Containers)
3.1C	500 L in containers more than 5 L	250 L
3.1C	1 500 L in containers up to and including 5 L	250 L

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Gas (aggregate water capacity in mL)	Liquid (L)	Solid (kg)	Maximum quantity per package for each classification
6.5A or 6.5B	120	1	3	
3.1C or 3.1D				10 L

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (dibenzoyl peroxide; di-sec-octyl phthalate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	19/09/2023
Initial Date	18/09/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC— TWA: Permissible Concentration-Time Weighted Average
PC— STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European Inventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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