Altex Altra~Bond 3094 Base Altex Coatings Ltd

Version No: 5.8

Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

Chemwatch Hazard Alert Code: 4

Issue Date: **08/06/2023** Print Date: **08/06/2023** S.GHS.NZL.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier		
Product name	Altex Altra~Bond 3094 Base	
Synonyms	Not Available	
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Part A of a multi-component industrial coating

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Altex Coatings Ltd	
Address	11 Oropi Road,Tauranga 3112 Tauranga New Zealand	
Telephone	541 1221	
Fax	ot Available	
Website	ww.altexcoatings.com	
Email	neil.debenham@altexcoatings.co.nz	

Emergency telephone number

Association / Organisation	NZ POISONS (24hr 7days)	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	0800 764766	+64 800 700 112
Other emergency telephone numbers	0800 700112	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

purposes.	
Classification ^[1]	Hazardous to the Aquatic Environment Long-Term Hazard Category 2, Specific Target Organ Toxicity - Single Exposure Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Reproductive Toxicity Category 2, Sensitisation (Skin) Category 1, Carcinogenicity Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)









Signal word	Danger

Hazard statement(s)

H411	Toxic to aquatic life with long lasting effects.	
H371	flay cause damage to organs.	
H373	May cause damage to organs through prolonged or repeated exposure.	
H225	Highly flammable liquid and vapour.	
H315	Causes skin irritation.	
H319	H319 Causes serious eye irritation.	

 Version No: 5.8
 Page 2 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

H361	Suspected of damaging fertility or the unborn child.	
H317	May cause an allergic skin reaction.	
H351	H351 Suspected of causing cancer.	

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P233	Geep container tightly closed.	
P260	Do not breathe mist/vapours/spray.	
P280	ear protective gloves, protective clothing, eye protection and face protection.	
P240	Ground and bond container and receiving equipment.	
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.	
P242	Use non-sparking tools.	
P243	Take action to prevent static discharges.	
P270	Do not eat, drink or smoke when using this product.	
P273	Avoid release to the environment.	
P264	Wash all exposed external body areas thoroughly after handling.	
P272	Contaminated work clothing should not be allowed out of the workplace.	

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.	
P302+P352	IF ON SKIN: Wash with plenty of water and soap.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P308+P311	exposed or concerned: Call a POISON CENTER/doctor/physician/first aider.	
P314	et medical advice/attention if you feel unwell.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	
P391	Collect spillage.	
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
1330-20-7	1-10	<u>xylene</u>
25036-25-3	10-20	bisphenol A/ bisphenol A diglycidyl ether polymer
7789-06-2	10-20	strontium chromate
108-65-6	1-10	propylene glycol monomethyl ether - mixture of isomers
78-93-3	1-10	methyl ethyl ketone
123-86-4	1-10	n-butyl acetate
78-83-1	1-10	isobutanol
67-63-0	<=1	isopropanol
Legend:	Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex 4. Classification drawn from C&L: *EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

If this product comes in contact with the eyes:

Immediately hold eyelids apart and flush the eye continuously with running water.

Eye Contact

• Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower life.

Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.

 Version No: 5.8
 Page 3 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

	 Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- ▶ Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	• Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) aldehydes metal oxides other pyrolysis products typical of burning organic material.	

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

 Version No: 5.8
 Page 4 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Minor Spills Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. **Major Spills** Stop leak if safe to do so. Water spray or fog may be used to disperse / absorb vapour. Contain spill with sand, earth or vermiculite. Use only spark-free shovels and explosion proof equipment. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights, heat or ignition sources. When handling, DO NOT eat, drink or smoke. Vapour may ignite on pumping or pouring due to static electricity. DO NOT use plastic buckets. Earth and secure metal containers when dispensing or pouring product. Use spark-free tools when handling. Avoid contact with incompatible materials. Keep containers securely sealed. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. DO NOT allow clothing wet with material to stay in contact with skin
Other information	 Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depression, basement or areas where vapours may be trapped. Keep containers securely sealed. Store away from incompatible materials in a cool, dry well ventilated area. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS

Conditions for safe storage, including any incompatibilities

Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
Storage incompatibility	



- X Must not be stored together
- May be stored together with specific preventions
- May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods

Version No: 5.8 Page **5** of **14** Issue Date: 08/06/2023

Altex Altra~Bond 3094 Base

Print Date: 08/06/2023

are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	xylene	Dimethylbenzene	50 ppm / 217 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	strontium chromate	Strontium chromate, as Cr	Not Available	Not Available	Not Available	see Chromium (VI) compounds, as Cr
New Zealand Workplace Exposure Standards (WES)	propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether	100 ppm / 369 mg/m3	553 mg/m3 / 150 ppm	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	methyl ethyl ketone	2-Butanone (Methyl ethyl ketone, MEK)	150 ppm / 445 mg/m3	890 mg/m3 / 300 ppm	Not Available	(bio) - Exposure can also be estimated by biological monitoring
New Zealand Workplace Exposure Standards (WES)	n-butyl acetate	n-Butyl acetate	150 ppm / 713 mg/m3	950 mg/m3 / 200 ppm	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	isobutanol	Isobutyl alcohol	50 ppm / 152 mg/m3	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	isopropanol	Isopropyl alcohol	400 ppm / 983 mg/m3	1230 mg/m3 / 500 ppm	Not Available	Not Available

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Appropriate engineering controls

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

- Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
- · Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas
- Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

Version No: 5.8 Page 6 of 14 Issue Date: 08/06/2023

Altex Altra~Bond 3094 Base

Print Date: 08/06/2023

Individual protection measures, such as personal protective equipment









Eve and face protection

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eve irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent

Skin protection

See Hand protection below

▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact,
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

For esters:

Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

· Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- · Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- · Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

Other protection

Hands/feet protection

See Other protection below

- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Ensure there is ready access to a safety shower
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

-Altex Altra∼Bond 3094 Base

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter: the nature of protection varies with Type of filter.

 Version No: 5.8
 Page 7 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

Material	СРІ
BUTYL	С
BUTYL/NEOPRENE	С
CPE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
IATURAL RUBBER	С
IATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
IITRILE	С
IJTRILE+PVC	С
E	С
E/EVAL/PE	С
VA	С
vc	С
VDC/PE/PVDC	С
ARANEX-23	С
ARANEX-23 2-PLY	С
EFLON	С
TON	С
TON/BUTYL	С
ITON/CHLOROBUTYL	С
TON/NEOPRENE	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	A-2 P2	A-PAPR-2 P2
up to 50 x ES	-	A-3 P2	-
50+ x ES	_	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties Appearance yellow liquid Physical state Liquid Relative density (Water = 1) 1.38 Partition coefficient n-octanol Odour Not Available Not Available / water Odour threshold Not Available Auto-ignition temperature (°C) 406 Decomposition pH (as supplied) Not Available Not Available temperature (°C) Melting point / freezing point Not Available Viscosity (cSt) 471.014 Initial boiling point and boiling 111 Molecular weight (g/mol) Not Available range (°C) 19 Not Available Flash point (°C) 1.6 BuAC = 1 **Evaporation rate Explosive properties** Not Available Flammability HIGHLY FLAMMABLE. **Oxidising properties** Not Available Surface Tension (dyn/cm or Upper Explosive Limit (%) 10.5 Not Available Lower Explosive Limit (%) 1.4 Volatile Component (%vol) 34.7 3.3 Not Available Vapour pressure (kPa) Gas group Solubility in water Immiscible pH as a solution (1%) Not Available Vapour density (Air = 1) 3.1 VOC g/L 476.79

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

^{*} Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

 Version No: 5.8
 Page 8 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

strontium chromate

TOXICITY

ormation on toxicological ef	
Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation may result in ulcers or sores of the lining of the nose (nasal mucosa), and lung damage.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.

Altex Altra~Bond 3094 Base	Not Available	Not Available
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
	Inhalation(Rat) LC50: 5000 ppm4h ^[2]	Eye (rabbit): 5 mg/24h SEVERE
xylene	Oral (Mouse) LD50; 2119 mg/kg ^[2]	Eye (rabbit): 87 mg mild
		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit):500 mg/24h moderate
		Skin: adverse effect observed (irritating) ^[1]

bisphenol A/ bisphenol A diglycidyl ether polymer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[2]	Not Available
	Oral (Rat) LD50: >2000 mg/kg ^[2]	

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 1000 mg/kg ^[1]	Not Available
Inhalation(Rat) LC50: 0.27-0.51 mg/l4h[1]	
Oral (Rat) LD50: 3118 mg/kg ^[2]	

IRRITATION

propylene glycol monomethyl ether - mixture of isomers	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit) 230 mg mild
	Oral (Rat) LD50: 3739 mg/kg ^[2]	Eye (rabbit) 500 mg/24 h mild

 Version No: 5.8
 Page 9 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

		Eye: no adverse effect	observed (not irritating) ^[1]	
		pen - mild		
		t observed (not irritating) ^[1]		
	TOXICITY	IRRITATIO	N	
	Dermal (rabbit) LD50: 6480 mg/kg ^[2] Eye		n): 350 ppm -irritant	
methyl ethyl ketone	Inhalation(Mouse) LC50; 32 mg/L4h ^[2] Eye): 80 mg - irritant	
	Oral (Rat) LD50: 2054 mg/kg ^[1] Skin (s): 402 mg/24 hr - mild	
		Skin (rabbit):13.78mg/24 hr open - mild	
	TOXICITY	IRRITATION		
		Eye (human): 300 m	og * [PDC]	
	Dermal (rabbit) LD50: 3200 mg/kg ^[2]	Eye (rabbit): 20 mg (
n butul acatata	Inhalation(Rat) LC50: 0.74 mg/l4h ^[2]	Eye (rabbit): 20 mg/2	<u> </u>	
n-butyl acetate	Oral (Rabbit) LD50; 3200 mg/kg ^[2]			
		Eye: no adverse effect observed (not irritating		
		Skin (rabbit): 500 mg/24h-moderate Skin: no adverse effect observed (not irritating) ^[1]		
		Skin. no adverse ene	ect observed (not imtating)	
	TOXICITY	IRRITA	ATION	
	Dermal (rabbit) LD50: >2000 mg/kg ^[2] Eye (abbit): 2 20 mg/24h-moderate	
isobutanol	Inhalation(Rabbit) LC50; 2.63 mg/L4h ^[2]		abbit): 2 mg/24h - SEVERE	
	Oral (Rat) LD50: 2460 mg/kg ^[2]		abbit): mg (open)-SEVERE	
	TOVIOLEY	IDDITA		
	TOXICITY			
			obit): 10 mg - moderate	
isopropanol			e (rabbit): 100 mg - SEVERE	
			obit): 100mg/24hr-moderate	
		Skip (ro	hhit): 500 mg mild	
		Skin (ra	bbit): 500 mg - mild	
Legend:	Value obtained from Europe ECHA Registered St specified data extracted from RTECS - Register of 1	ubstances - Acute toxicity 2. Valu	ne obtained from manufacturer's SDS. Unless otherwise	
Legend:		ubstances - Acute toxicity 2. Valu	ne obtained from manufacturer's SDS. Unless otherwise	
Legend: Acute Toxicity		ubstances - Acute toxicity 2. Valu	ne obtained from manufacturer's SDS. Unless otherwise sees	
•	specified data extracted from RTECS - Register of 1	ubstances - Acute toxicity 2. Valu Toxic Effect of chemical Substanc	re obtained from manufacturer's SDS. Unless otherwise ses	
Acute Toxicity Skin Irritation/Corrosion Serious Eye Damage/Irritation	specified data extracted from RTECS - Register of 1	ubstances - Acute toxicity 2. Valu Toxic Effect of chemical Substanc Carcinogen	re obtained from manufacturer's SDS. Unless otherwise sees	
Acute Toxicity Skin Irritation/Corrosion	specified data extracted from RTECS - Register of 1	ubstances - Acute toxicity 2. Valu Toxic Effect of chemical Substanc Carcinogen Reproduct	te obtained from manufacturer's SDS. Unless otherwise ses	

SECTION 12 Ecological information

Toxicity

Altex Altra~Bond 3094 Base	Endpoint	Test Duration (hr)	Species	Value	Sou	irce
	Not Available	Not Available	Not Available	Not Available	Not	Available
	Endpoint	Test Duration (hr)	Species		Value	Source
xylene	LC50	96h	Fish		2.6mg/l	2
	EC50	72h	Algae or other aquatic pl	lants	4.6mg/l	2
	EC50	48h	Crustacea		1.8mg/l	2
	NOEC(ECx)	73h	Algae or other aquatic pl	lants	0.44mg/l	2
bisphenol A/ bisphenol A	Endpoint	Test Duration (hr)	Species	Value	Sou	irce
diglycidyl ether polymer	Not Available	Not Available	Not Available	Not Available	Not	Available

Version No: 5.8 Page **10** of **14** Issue Date: 08/06/2023 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	96h	Fish	0.001mg/l	2
strontium chromate	EC50	72h	Algae or other aquatic plants >0.0354mg/l		2
	LC50	96h	Fish	>0.001mg/l	2
	EC50	48h	Crustacea	94mg/l	2
				sg	
	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	100mg/l	1
ylene glycol monomethyl	EC50	72h	Algae or other aquatic plants	>1000mg/l	2
ether - mixture of isomers	EC50	48h	Crustacea	373mg/l	2
	NOEC(ECx)	336h	Fish	47.5mg/l	2
	EC50	96h	Algae or other aquatic plants	>1000mg/l	2
	Endnoist	Tost Dureties (hr)	Species	Value	Q
	Endpoint	Test Duration (hr)	Species	Value 69mg/l	Source
	NOEC(ECx)	48h	Crustacea	68mg/l	2
methyl ethyl ketone	EC50	96h	Algae or other aquatic plants	>500mg/l	4
	EC50	72h	Algae or other aquatic plants 1220mg/l		2
	LC50	96h	Fish >324mg/L		4
	EC50	48h	Crustacea	308mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	17-19mg/l	4
n-butyl acetate	EC50	72h	Algae or other aquatic plants	246mg/l	2
	EC50	48h	Crustacea	Crustacea 32mg/I	
	EC50(ECx)	96h	Fish	Fish 18mg/l	
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	4mg/L	5
isobutanol	EC50	72h	Algae or other aquatic plants	593mg/l	2
	LC50	96h	Fish	901-1000mg/l	4
	EC50	48h	Crustacea	ca.600mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	24h	Algae or other aquatic plants	0.011mg/L	4
	LC50	96h	Fish	>1400mg/l	4
isopropanol	EC50	72h	Algae or other aquatic plants	>1000mg/l	1
	EC50	96h	Algae or other aquatic plants	>1000mg/l	1
	EC50	48h	Crustacea	7550mg/l	4

Toxic to aquatic organisms.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
propylene glycol monomethyl ether - mixture of isomers	1 ()VV (Half-life = 56 daVs)	
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
n-butyl acetate	LOW	LOW
isobutanol	LOW (Half-life = 14.42 days)	LOW (Half-life = 4.15 days)
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)

 Version No: 5.8
 Page 11 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Base

Ingredient	Bioaccumulation
propylene glycol monomethyl ether - mixture of isomers	LOW (BCF = 2)
methyl ethyl ketone	LOW (LogKOW = 0.29)
n-butyl acetate	LOW (BCF = 14)
isobutanol	LOW (LogKOW = 0.76)
isopropanol	LOW (LogKOW = 0.05)

Mobility in soil

Ingredient	Mobility
propylene glycol monomethyl ether - mixture of isomers	HIGH (KOC = 1)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
n-butyl acetate	LOW (KOC = 20.86)
isobutanol	MEDIUM (KOC = 2.048)
isopropanol	HIGH (KOC = 1.06)

SECTION 13 Disposal considerations

Waste treatment methods

- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous. DO NOT deposit the hazardous substance into or onto a landfill or a sewage facility.

Burning the hazardous substance must happen under controlled conditions with no person or place exposed to

- (1) a blast overpressure of more than 9 kPa; or
- (2) an unsafe level of heat radiation.

The disposed hazardous substance must not come into contact with class 1 or 5 substances.

SECTION 14 Transport information

Labels Required



Version No: 5.8 Page **12** of **14** Issue Date: 08/06/2023

Altex Altra~Bond 3094 Base

Print Date: 08/06/2023





HAZCHEM

•3YE

Land transport (UN)

UN number or ID number	1263				
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)				
Transport hazard class(es)	Class 3 Subsidiary risk Not Applicable				
Packing group	П				
Environmental hazard	Environmentally hazardous				
Special precautions for user	Special provisions 163; 367 Limited quantity 5 L				

Air transport (ICAO-IATA / DGR)

UN number	1263			
UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)			
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	п			
Environmental hazard	Environmentally hazardous			
	Special provisions		A3 A72 A192	
	Cargo Only Packing Instructions		364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		353	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo	Limited Quantity Packing Instructions	Y341	
	Passenger and Cargo	Limited Maximum Qty / Pack	1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	1263		
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk No	ot Applicable	
Packing group			
Environmental hazard	Marine Pollutant		
Special precautions for user	EMS Number Special provisions Limited Quantities	F-E, S-E 163 367 5 L	

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002669	Surface Coatings and Colourants Flammable Carcinogenic Group Standard 2020

Version No: **5.8** Page **13** of **14** Issue Date: **08/06/2023**

Altex Altra~Bond 3094 Base

Print Date: 08/06/2023

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity (Closed Containers)	Quantity (Open Containers)
Flammable Liquid Category 2	100 L in containers more than 5 L	50 L
Flammable Liquid Category 2	250 L in containers up to and including 5 L	50 L

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Liquid (L)	Maximum quantity per package for each classification	
Skin Sensitisation Category 1	1		
Flammable Liquid Category 2		1L	

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (xylene; bisphenol A/ bisphenol A diglycidyl ether polymer; strontium chromate; methyl ethyl ketone; n-butyl acetate; isobutanol; isopropanol)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	No (bisphenol A/ bisphenol A diglycidyl ether polymer)	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	No (bisphenol A/ bisphenol A diglycidyl ether polymer)	
Vietnam - NCI	Yes	
Russia - FBEPH	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	08/06/2023
Initial Date	29/11/2017

SDS Version Summary

Version	Date of Update	Sections Updated
4.8	08/06/2023	Composition / information on ingredients - Ingredients, Name

Version No: **5.8** Page **14** of **14** Issue Date: **08/06/2023**

Altex Altra~Bond 3094 Base

Print Date: 08/06/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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Altex Altra~Bond 3094 Converter Altex Coatings Ltd

Version No: 4.7

Safety Data Sheet according to the Health and Safety at Work (Hazardous Substances) Regulations 2017

Chemwatch Hazard Alert Code: 3

Issue Date: **08/06/2023** Print Date: **08/06/2023** S.GHS.NZL.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier		
Product name	Altex Altra~Bond 3094 Converter	
Synonyms	Not Available	
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Part B of a multi-pack industrial coating
recevant lacininea acco	Tart B or a mate pack made and codeing

Details of the manufacturer or supplier of the safety data sheet

Registered company name	Altex Coatings Ltd	
Address	91-111 Oropi Road, Tauranga 3112 Tauranga New Zealand	
Telephone	+64 7 541 1221	
Fax	Not Available	
Website	www.altexcoatings.com	
Email	neil.debenham@altexcoatings.co.nz	

Emergency telephone number

Association / Organisation	NZ POISONS (24hr 7days)	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	0800 764766	+64 800 700 112
Other emergency telephone numbers	0800 700112	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation. Classified as Dangerous Goods for transport purposes.

Hazardous to the Aquatic Environment Long-Term Hazard Category 2, Specific Target Organ Toxicity - Single Exposure Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Flammable Liquids Category 2, Serious Eye Damage/Eye Irritation Category 1, Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Reproductive Toxicity Category 2, Sensitisation (Skin) Category 1, Aspiration Hazard Category 1

Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)









Signal word	Danger
-------------	--------

Hazard statement(s)

Hazard statement(s)				
H411	H411 Toxic to aquatic life with long lasting effects.			
H371	May cause damage to organs.			
H373 May cause damage to organs through prolonged or repeated exposure.				
H225 Highly flammable liquid and vapour.				
H318	Causes serious eye damage.			
H302	Harmful if swallowed.			

 Version No: 4.7
 Page 2 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

H315	Causes skin irritation.
H361	Suspected of damaging fertility or the unborn child.
H317	May cause an allergic skin reaction.
H304	May be fatal if swallowed and enters airways.

Precautionary statement(s) Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Do not breathe mist/vapours/spray.
Wear protective gloves, protective clothing, eye protection and face protection.
Ground and bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Do not eat, drink or smoke when using this product.
Wash all exposed external body areas thoroughly after handling.
Avoid release to the environment.
Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.				
11 OVACEOVED. Infinediately call a 1 Oldon delivite induction physician in 11st aluei.				
Do NOT induce vomiting.				
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.				
In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.				
IF ON SKIN: Wash with plenty of water and soap.				
IF exposed or concerned: Call a POISON CENTER/doctor/physician/first aider.				
If skin irritation or rash occurs: Get medical advice/attention.				
Take off contaminated clothing and wash it before reuse.				
Collect spillage.				
IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.				
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].				
Rinse mouth.				

Precautionary statement(s) Storage

r recautionary statement(s) otorage				
P403+P235	Store in a well-ventilated place. Keep cool.			
P405	Store locked up.			

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name			
67-63-0	20-30	isopropanol			
71-36-3	20-30	n-butanol			
78-93-3	10-20	methyl ethyl ketone			
123-86-4	10-20	n-butyl acetate			
1330-20-7	1-10	xylene			
68410-23-1	10-20 <u>C18 fatty acid dimers/ polyethylenepolyamine polyamides</u>				
90-72-2	<=1	2.4.6-tris[(dimethylamino)methyllphenol			
Legend: 1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex 4. Classification drawn from C&L * EU IOELVs available					

SECTION 4 First aid measures

Description of first aid measures

Eye Contact

If this product comes in contact with the eyes:

Immediately hold eyelids apart and flush the eye continuously with running water.

 Version No: 4.7
 Page 3 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

	 Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids, Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. If poisoning occurs, contact a doctor or Poisons Information Centre. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

- Remove all ignition sources.
- ▶ Clean up all spills immediately.

 Version No: 4.7
 Page 4 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources. Increase ventilation. Major Spills Stop leak if safe to do so. Water spray or fog may be used to disperse /absorb vapour. Contain spill with sand, earth or vermiculite. Use only spark-free shovels and explosion proof equipment. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling ▶ Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights, heat or ignition sources. When handling, DO NOT eat, drink or smoke. Vapour may ignite on pumping or pouring due to static electricity. DO NOT use plastic buckets. Safe handling Earth and secure metal containers when dispensing or pouring product. Use spark-free tools when handling. Avoid contact with incompatible materials. Keep containers securely sealed. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. DO NOT allow clothing wet with material to stay in contact with skin Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depression, basement or areas where vapours may be trapped. Other information Keep containers securely sealed. Store away from incompatible materials in a cool, dry well ventilated area. Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
Storage incompatibility	



- X Must not be stored together
- May be stored together with specific preventions
- May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

Version No: **4.7** Page **5** of **14** Issue Date: **08/06/2023**

Altex Altra~Bond 3094 Converter

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	isopropanol	Isopropyl alcohol	400 ppm / 983 mg/m3	1230 mg/m3 / 500 ppm	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	n-butanol	n-Butyl alcohol	Not Available	Not Available	50 ppm / 150 mg/m3	(skin) - Skin absorption
New Zealand Workplace Exposure Standards (WES)	methyl ethyl ketone	2-Butanone (Methyl ethyl ketone, MEK)	150 ppm / 445 mg/m3	890 mg/m3 / 300 ppm	Not Available	(bio) - Exposure can also be estimated by biological monitoring
New Zealand Workplace Exposure Standards (WES)	n-butyl acetate	n-Butyl acetate	150 ppm / 713 mg/m3	950 mg/m3 / 200 ppm	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	xylene	Dimethylbenzene	50 ppm / 217 mg/m3	Not Available	Not Available	Not Available

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:	
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	

Appropriate engineering controls

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

- · Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
- · Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.
- Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

Individual protection measures, such as personal protective equipment









Eye and face protection

- Safety glasses with side shields.
- Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing

Version No: 4.7 Page 6 of 14 Issue Date: 08/06/2023 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

For esters:

Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact.
- · chemical resistance of glove material.
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

Hands/feet protection

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240
- minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN
- 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- · Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- · Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- · Fair when breakthrough time < 20 min
- · Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

Other protection

- Fome plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

Altex Altra~Bond 3094 Converter

Material	CPI
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AK-AUS / Class 1 P2	-	AK-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	AK-2 P2	AK-PAPR-2 P2
up to 50 x FS	_	AK-3 P2	_

 Version No: 4.7
 Page 7 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

	ı
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE	С
PE/EVAL/PE	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
SARANEX-23	С
TEFLON	С
VITON	С
VITON/BUTYL	С
VITON/NEOPRENE	С

* CPI - Chemwatch Performance Index

A: Best Selection

- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

- 1				
	50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear Liquid		
Physical state	Liquid	Relative density (Water = 1)	0.84
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	417
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Available
Flash point (°C)	17	Taste	Not Available
Evaporation rate	1.9 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	10.8	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.8	Volatile Component (%vol)	82
Vapour pressure (kPa)	3.7	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	2.6	VOC g/L	685.52

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7

 Version No: 4.7
 Page 8 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological ef	ffects
Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. The main effects of simple esters are irritation, stupor and insensibility. Headache, drowsiness, dizziness, coma and behavioural changes may occur. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
Ingestion	Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.
Skin Contact	The material is not thought to be a skin irritant (as classified by EC Directives using animal models). Temporary discomfort, however, may result from prolonged dermal exposures. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	If applied to the eyes, this material causes severe eye damage.
Chronic	Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Prolonged or repeated skin contact may cause degreasing, followed by drying, cracking and skin inflammation. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

TOXICITY	IRRITATION
Not Available	Not Available

isopropanol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 12800 mg/kg ^[2]	Eye (rabbit): 10 mg - moderate
Inhalation(Mouse) LC50; 53 mg/L4h ^[2]	Eye (rabbit): 100 mg - SEVERE
Oral (Mouse) LD50; 3600 mg/kg ^[2]	Eye (rabbit): 100mg/24hr-moderate
	Skin (rabbit): 500 mg - mild

n-butanol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 3400 mg/kg ^[2]	Eye (human): 50 ppm - irritant
Inhalation(Rat) LC50: 8000 ppm4h ^[2] Eye (rabbit): 1.6 mg-SEVERE	
Oral (Rat) LD50: 790 mg/kg ^[2]	Eye (rabbit): 24 mg/24h-SEVERE
	Eye: adverse effect observed (irreversible damage) ^[1]
	Skin (rabbit): 405 mg/24h-moderate
Skin: adverse effect observed (irritating) ^[1]	

methyl ethyl ketone

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 6480 mg/kg ^[2]	Eye (human): 350 ppm -irritant
Inhalation(Mouse) LC50; 32 mg/L4h ^[2]	Eye (rabbit): 80 mg - irritant
Oral (Rat) LD50: 2054 mg/kg ^[1]	Skin (rabbit): 402 mg/24 hr - mild
	Skin (rabbit):13.78mg/24 hr open - mild

n-butyl acetate

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 3200 mg/kg ^[2]	Eye (human): 300 mg * [PPG]
Inhalation(Rat) LC50: 0.74 mg/l4h ^[2]	Eye (rabbit): 20 mg (open)-SEVERE

 Version No: 4.7
 Page 9 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

Oral (Rabbit) LD50; 3200 mg/kg ^[2]	Eye (rabbit): 20 mg/24h - moderate
	Eye: no adverse effect observed (not irritating) ^[1]
	Skin (rabbit): 500 mg/24h-moderate
	Skin: no adverse effect observed (not irritating) ^[1]

xylene

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
Inhalation(Rat) LC50: 5000 ppm4h ^[2]	Eye (rabbit): 5 mg/24h SEVERE
Oral (Mouse) LD50; 2119 mg/kg ^[2]	Eye (rabbit): 87 mg mild
	Eye: adverse effect observed (irritating) ^[1]
	Skin (rabbit):500 mg/24h moderate
	Skin: adverse effect observed (irritating) ^[1]

C18 fatty acid dimers/ polyethylenepolyamine polyamides

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
Oral (Rabbit) LD50; 800 mg/kg ^[2]	

2,4,6tris[(dimethylamino)methyl]phenol

TOXICITY	IRRITATION	
dermal (rat) LD50: >973 mg/kg ^[1]	Eye (rabbit): 0.05 mg/24h - SEVERE [Rohm & Haas, Henkel]* [Ciba]	
Oral (Rat) LD50: 1200 mg/kg ^[2]	Eye: adverse effect observed (irreversible damage) ^[1]	
	Skin (rabbit): 2 mg/24h - SEVERE	
	Skin: adverse effect observed (corrosive) ^[1]	

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Acute Toxicity	~	Carcinogenicity	×
Skin Irritation/Corrosion	~	Reproductivity	~
Serious Eye Damage/Irritation	~	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	~
Mutagenicity	×	Aspiration Hazard	✓

Legend:

Value

– Data available to make classification

SECTION 12 Ecological information

Endpoint

methyl ethyl ketone

Toxicity

Alter Alter Breedond Constitution	Endpoint	Test Duration (hr)		Species	Value		Source
Altex Altra~Bond 3094 Converter	Not Available	Not Available		Not Available	Not Available		Not Available
	Endpoint	Test Duration (hr)	Spec	ies		Value	Source
	EC50(ECx)	24h	Algae	or other aquatic plants		0.011mg/l	_ 4
	LC50	96h	Fish			>1400mg/	1 4
isopropanol	EC50	72h	Algae	or other aquatic plants		>1000mg/	1 1
	EC50	96h	Algae	or other aquatic plants		>1000mg/	1 1
	EC50	50 48h		Crustacea		7550mg/l	4
		·					
	Endpoint	Test Duration (hr)	Spec	ies		Value	Source
	NOEC(ECx)	504h	Crust	acea		4.1mg/l	2
	EC50	96h	Algae	or other aquatic plants		225mg/l	2
n-butanol	EC50	72h	Algae	or other aquatic plants		>500mg/l	1
	LC50	96h	Fish			100-500mg/	1 4

Species

Test Duration (hr)

Source

 Version No: 4.7
 Page 10 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

	NOEC(ECx)	48h	Crustacea	68mg/l	2
l	EC50	96h	Algae or other aquatic plants	>500mg/l	4
	EC50	72h	Algae or other aquatic plants	1220mg/l	2
	LC50	96h	Fish	>324mg/L	4
	EC50	48h	Crustacea	308mg/l	2

n-butyl acetate

Endpoint	Test Duration (hr)	Species	Value	Source
LC50	96h	Fish	17-19mg/I	4
EC50	72h	Algae or other aquatic plants	246mg/l	2
EC50	48h	Crustacea	32mg/l	1
EC50(ECx)	96h	Fish	18mg/l	2

xylene

Endpoint	Test Duration (hr)	Species	Value	Source
LC50	96h	Fish	2.6mg/l	2
EC50	72h	Algae or other aquatic plants	4.6mg/I	2
EC50	48h	Crustacea	1.8mg/l	2
NOEC(ECx)	73h	Algae or other aquatic plants	0.44mg/l	2

C18 fatty acid dimers/ polyethylenepolyamine polyamides

Endpoint	Test Duration (hr)	Species	Value	Source
EC50(ECx)	72h	Algae or other aquatic plants	4.11mg/l	Not Available
LC50	96h	Fish	7.07mg/l	Not Available
EC50	72h	Algae or other aquatic plants	4.11mg/l	Not Available
EC50	48h	Crustacea	5.19mg/l	Not Available

2,4,6-tris[(dimethylamino)methyl]phenol

Endpoint	Test Duration (hr)	Species	Value	Source
EC50(ECx)	24h	Crustacea	280mg/l	Not Available
EC50	72h	Algae or other aquatic plants	2.8mg/l	2
EC50	48h	Crustacea	>100mg/l	2
LC50	96h	Fish	1000mg/l	Not Available

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)
n-butanol	LOW (Half-life = 54 days)	LOW (Half-life = 3.65 days)
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
n-butyl acetate	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
2,4,6- tris[(dimethylamino)methyl]phenol	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
isopropanol	LOW (LogKOW = 0.05)
n-butanol	LOW (BCF = 0.64)
methyl ethyl ketone	LOW (LogKOW = 0.29)
n-butyl acetate	LOW (BCF = 14)
xylene	MEDIUM (BCF = 740)
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

Mobility in soil

Ingredient	Mobility	

 Version No: 4.7
 Page 11 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

Ingredient	Mobility
isopropanol	HIGH (KOC = 1.06)
n-butanol	MEDIUM (KOC = 2.443)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
n-butyl acetate	LOW (KOC = 20.86)
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)

SECTION 13 Disposal considerations

Waste treatment methods

- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous. DO NOT deposit the hazardous substance into or onto a landfill or a sewage facility.

Burning the hazardous substance must happen under controlled conditions with no person or place exposed to

- (1) a blast overpressure of more than 9 kPa; or
- (2) an unsafe level of heat radiation.

The disposed hazardous substance must not come into contact with class 1 or 5 substances.

SECTION 14 Transport information

Labels Required



Marine Pollutant



HAZCHEM

•3YE

Land transport (UN)

UN number or ID number	1263	
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
Transport hazard class(es)	Class	3
.,	Subsidiary risk	Not Applicable

 Version No: 4.7
 Page 12 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

Packing group	п	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions Limited quantity	163; 367 5 L

r transport (ICAO-IATA / DGF	R)			
UN number	1263			
UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)			
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	II			
Environmental hazard	Environmentally hazardo	ous		
	Special provisions		A3 A72 A192	
	Cargo Only Packing Instructions		364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		353	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo	Limited Maximum Qty / Pack	1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable
Packing group	
Environmental hazard	Marine Pollutant
Special precautions for user	EMS Number F-E, S-E Special provisions 163 367 Limited Quantities 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard $\,$

HSR Number	Group Standard
HSR002662	Surface Coatings and Colourants Flammable Group Standard 2020

Please refer to Section 8 of the SDS for any applicable tolerable exposure limit or Section 12 for environmental exposure limit.

 Version No: 4.7
 Page 13 of 14
 Issue Date: 08/06/2023

 Print Date: 08/06/2023
 Print Date: 08/06/2023

Altex Altra~Bond 3094 Converter

Hazard Class	Quantity (Closed Containers)	Quantity (Open Containers)
Flammable Liquid Category 2	100 L in containers more than 5 L	50 L
Flammable Liquid Category 2	250 L in containers up to and including 5 L	50 L

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Maximum quantities of certain hazardous substances permitted on passenger service vehicles

Subject to Regulation 13.14 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Liquid (L)	Maximum quantity per package for each classification
Skin Sensitisation Category 1	1	
Flammable Liquid Category 2		1L

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
Canada - NDSL	No (isopropanol; n-butanol; methyl ethyl ketone; n-butyl acetate; xylene; C18 fatty acid dimers/ polyethylenepolyamine polyamides; 2,4,6-tris[(dimethylamino)methyl]phenol)	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	No (C18 fatty acid dimers/ polyethylenepolyamine polyamides)	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Mexico - INSQ	Yes	
Vietnam - NCI	Yes	
Russia - FBEPH	No (C18 fatty acid dimers/ polyethylenepolyamine polyamides)	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.	

SECTION 16 Other information

Revision Date	08/06/2023
Initial Date	29/11/2017

SDS Version Summary

Version	Date of Update	Sections Updated
3.7	08/06/2023	Hazards identification - Classification, Composition / information on ingredients - Ingredients

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

 ${\sf PC-TWA: Permissible\ Concentration-Time\ Weighted\ Average}$

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\! \circ}$

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

Version No: 4.7 Page **14** of **14** Issue Date: 08/06/2023

Altex Altra~Bond 3094 Converter

Print Date: 08/06/2023

LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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